# **Theoretical, Practical and Sustainable Exergetic Recovery of Energy Resources**

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#### Introduction

To recover the energy sources available in nature, a processing scheme must be followed that needs energy and material resources. On the other hand, for every energy resource a certain fraction is needed for its recovery. In this contribution, the exergy concept is used to take into account the useful energy that is consumed in each unit of an energy recovery process. The calculation starts by assuming isentropic unit operations and physical/chemical phase equilibrium. Put into the first and second law of thermodynamics one finds the maximum (theoretical) exergetic recovery. Then, using the practical data available in the open scientific and industrial literature, the ideal or theoretical energy consumption can be updated to practical recovery values. Finally, the useful energy required in the treatment of hazardous waste/byproducts produced during the fuel processing and consumption is added to the practical energy consumption, to find the sustainable recovery factor. The theoretical, practical, and sustainable recovery for chemical, i.e., natural gas, crude oil, and coal and physical, i.e., wind and geothermal resources, were calculated and compared to reliable data sources from the industry.

 $Ex_1$ 

(preparation)

 $Ex_1^t$ 

(Minimum)

 $Ex_1^p = \frac{Ex_1^t}{n_1}$ 

Method

Theoretical

Practical

 $\eta_i$ 

practical values

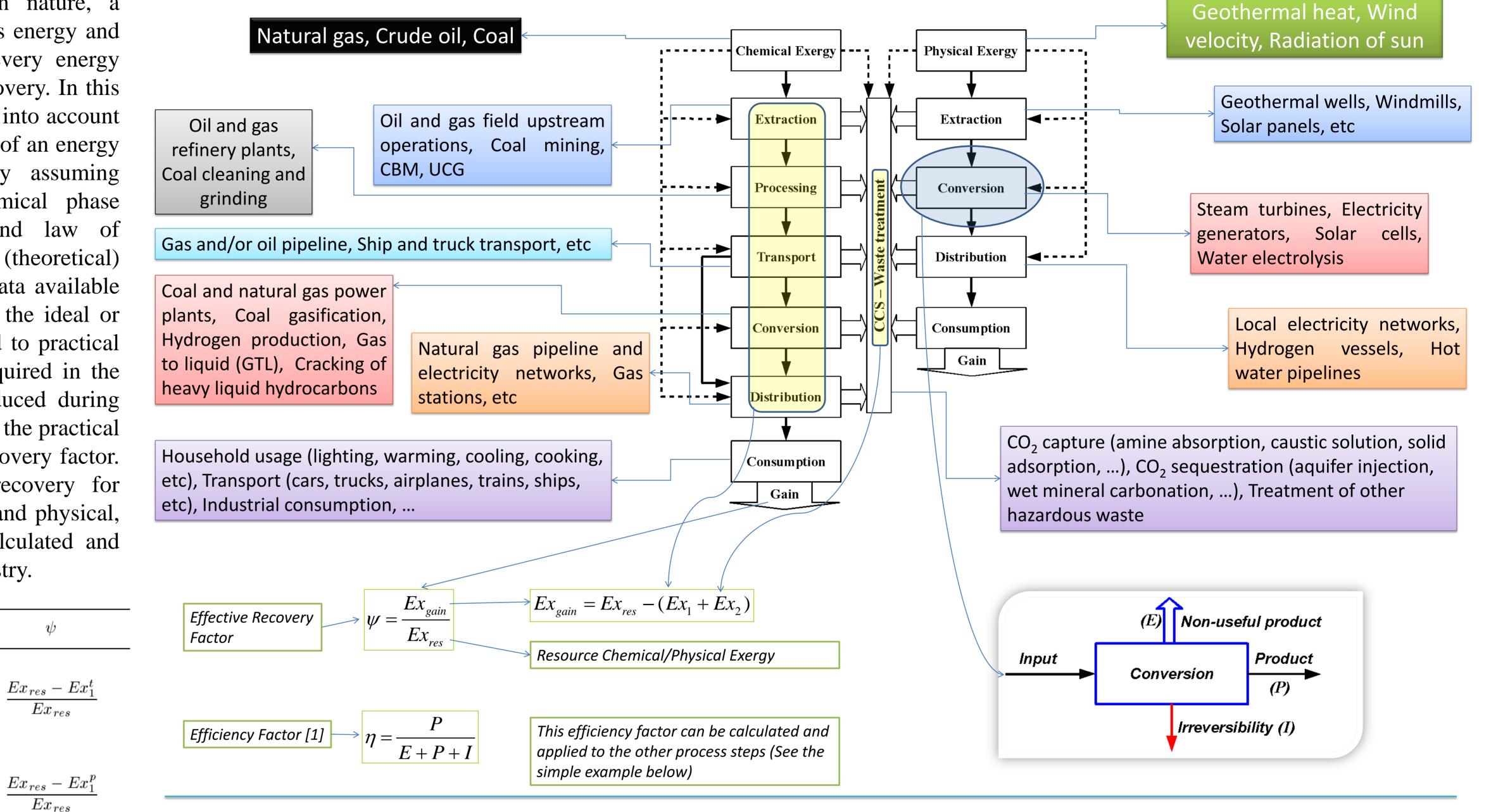
 $Ex_2$ 

(abatement)

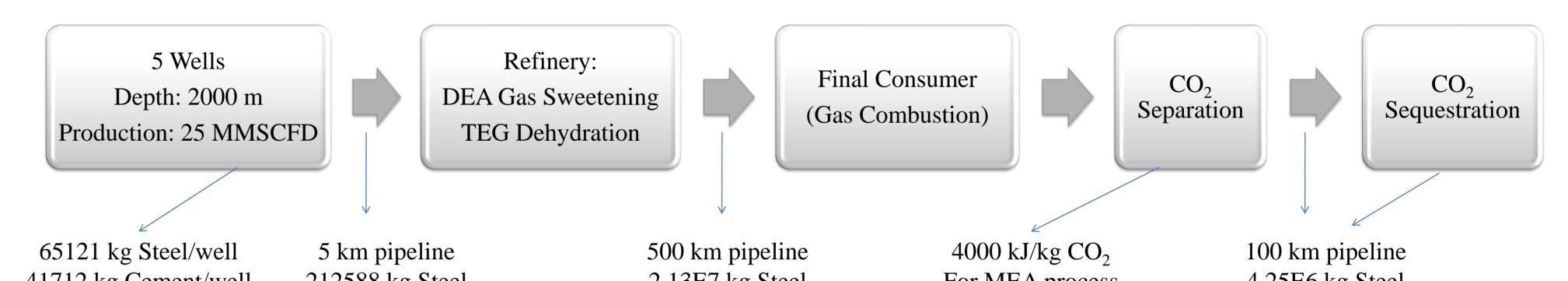
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## **Flow Diagram** • - - - - - - - Chemical Exergy ----- Physical Exergy ---



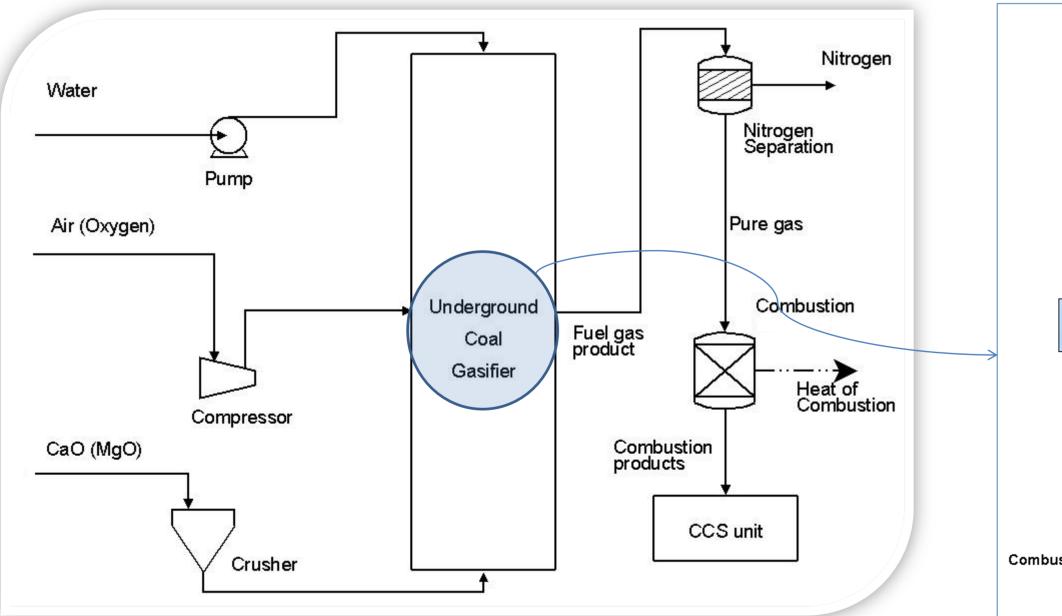
## **Case Study 1: Natural Gas Production**

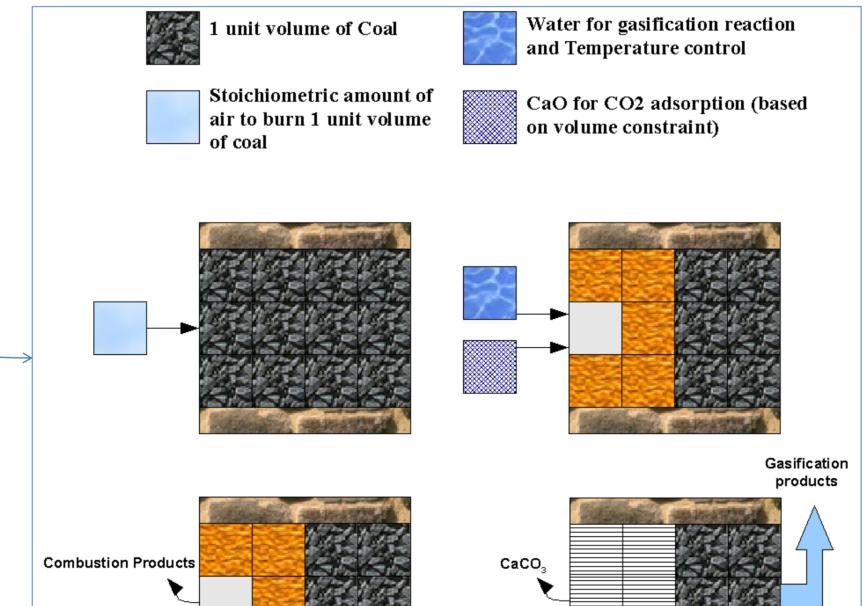


practical values  $Ex_1^s = \frac{Ex_1^t}{\eta_1}$   $Ex_2^s = \frac{Ex_2^t}{\eta_2}$   $\frac{Ex_{res} - Ex_1^s - Ex_2^s}{Ex_{res}}$ Sustainable Exergy Consumption (% of 20 years of Natural Gas production) Theoretical Practical Sustainable drilling 4.10E-04 8.20E-04 1.04E-03 Well Steel 1.39E-03 1.00E-02 1.27E-02

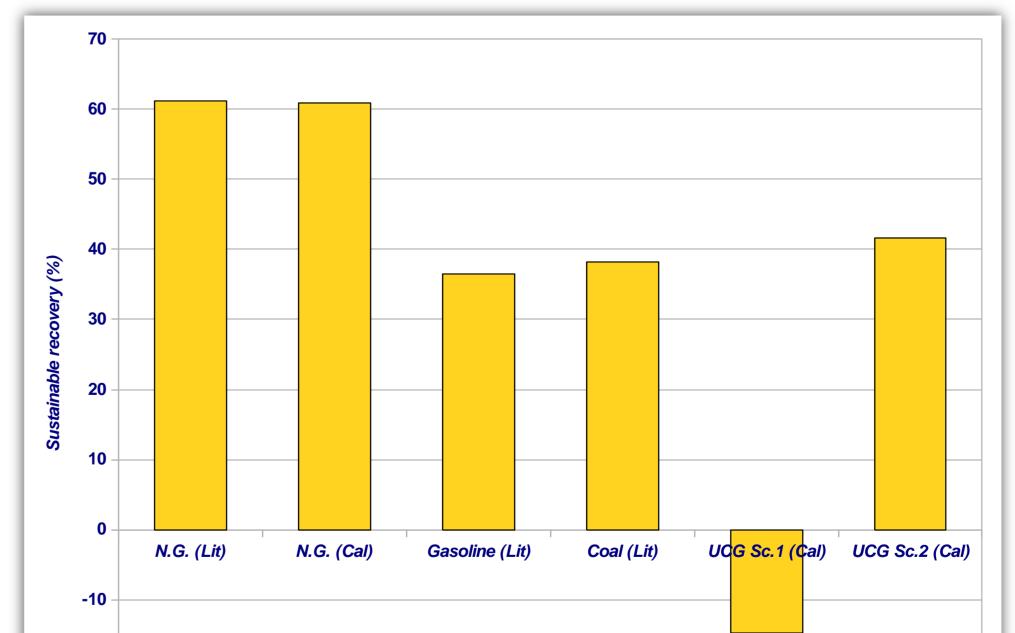
	Cement	1.10E-04	2.89E-04	3.65E-04	41/12 kg Cement/well	212588 kg Steel	2.13E/ kg Steel	For MEA process	4.25E6 kg Ste	
Transport	Compressor	0.90	2.26	2.85	68 MJ/m Drilling exergy 2.4 MW Compression exergination 2.4 MW Compression exercises and the second				1000 kJ/kg CO <sub>2</sub> Compression exergy	
	Steel	9.19E-02	0.66	0.84			_	Physical exergy input	Physical exergy output	
Refinery	Compression	3.04E-02	0.08	0.10	Simple Example: Theoretical Compression Exergy = $H_2 - H_1$				at P1, T1, S1, H1	at P2, T2, S1, H2
	Heating	0.38	1.50	1.90				Fossil Fuel (Chemical Exergy) Production from		
Total (exclude CCS)		1.40	4.51	5.70	Practical Compression Exergy = $(H - H)/\eta_{Compressor} \eta_{Driver} \eta_{Power Plant}$ Zero Emission Compression Exergy = Practical Compression Exergy × $(1 + \varepsilon_{PP} Ex_{CCS})$			Combined cycle)		
CCS	Total	-	26.44	33.43	$\epsilon_{PP}$ : CO <sub>2</sub> emission per unit electricity generated in the power plant					
<u>Total (include CC</u>	<u>s)</u>	<u>1.40</u>	<u>30.95</u>	<u>39.13</u>	$Ex_{CCS}$ : Exergy consumed per unit $CO_2$ captured and sequestered			Electricity	Electrical =	Exergy input (Work)

## **Case Study 2: Underground Coal Gasification**

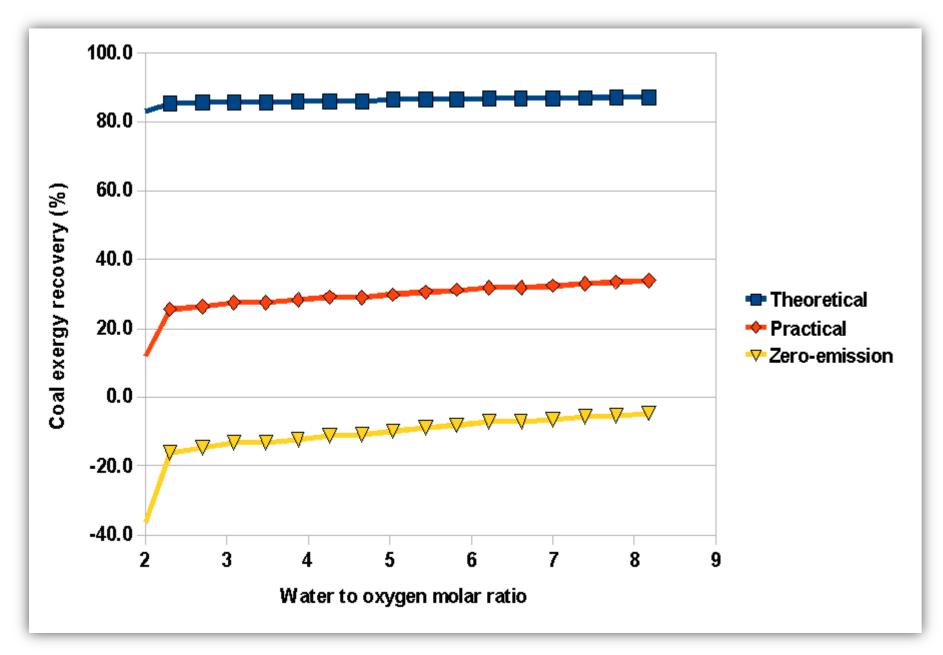




#### Conclusion

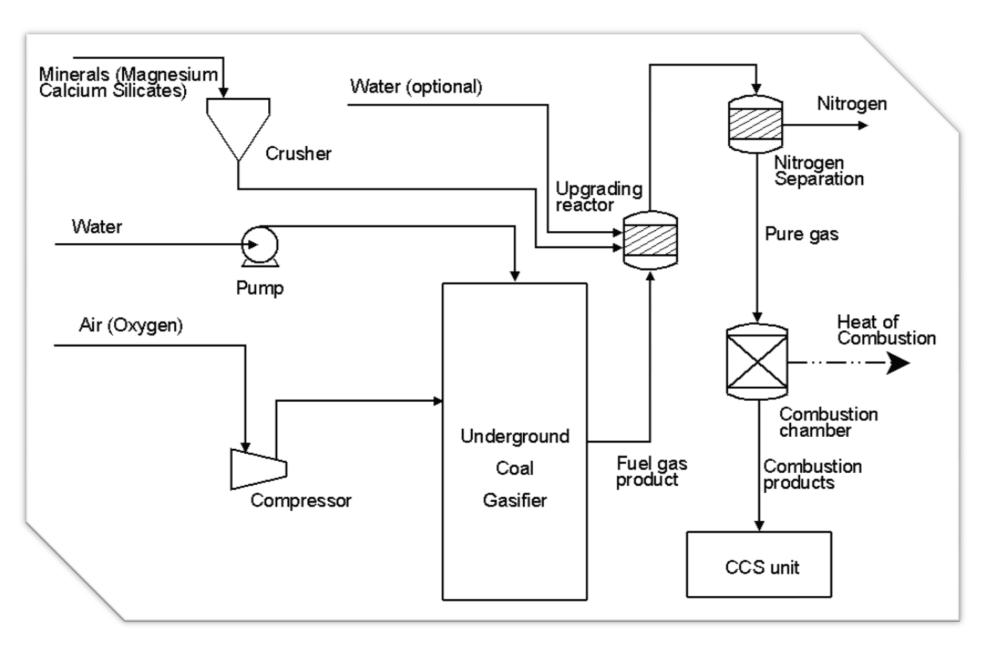


**Process Flow Diagram (PFD) of Underground Coal Gasification:** Scenario 1- Synthetic CaO injection



Theoretical, Practical and zero-emission recovery of coal as a function of injected water to oxygen ratio





**Process Flow Diagram (PFD) of Underground Coal Gasification: Scenario** 2- Ex-situ upgrading with natural magnesium calcium silicates

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Zero-emission exergetic recovery of natural gas (N.G.), gasoline (from crude oil), coal, UCG (scenario 1 and 2). The calculated value (Cal) is in agreement with the literature data (Lit) [2] for natural gas recovery. Negative value for the UCG process (sc.1) means that this process can not provide the required exergy for capture and sequestration of its own  $CO_2$ emission based on current state of technology.

#### References

[1] Dewulf J, et. al., "Illustrations towards quantifying the sustainability of technology", The Royal Society of Chemistry, 2000

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